

# NATURE OF TYPICAL WASTEWATER ODOURS

**odours** are generated during the conveyance and treatment of wastewater due to the degradation of organic matter by micro-organism under anaerobic conditions.

The range of odorous constituents in such biogenic odours is very wide and they include: hydrogen sulphide, ammonia, thiols and other organic sulphur compounds, mercaptans, amines, indole and skatole, volatile fatty acids and a wide range of organic compounds produced by Anaerobic fermentation.

EXCELAIR

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## **ODOUR CONTROL SYSTEMS for IDENTIFIED ODOUR SOURCES require CONTAINMENT (COVER with LOCAL EXHAUST)** and **TREATMENT** and must be designed and installed as an INTEGRATED PACKAGE

#### **IDENTIFIED ODOUR SOURCES**











#### **CONTAINMENT (COVER WITH LOCAL EXHAUST)**











**ODOUR SAMPLING & MEASUREMENT** 

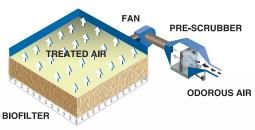
#### **TREATMENT**





### TREAT ODOUR PROBLEMS for ODOUR ONLY AFTER REMOVAL of IDENTIFIED HAZARDOUS CHEMICALS

Performance of odour control systems are determined by odour removal efficiency in odour concentration units (ou/cu.m) and measured according to MS1963.









In our **BIORID**® Pre-Scrubber section, hazardous chemicals and solid contaminants are removed from the odorous gases.

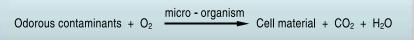


The gases, which are now pre-cleaned, humidified and cooled but still odorous, are then passed on to the BIORID® Biofilter where the biological processes will reduce the odour concentration units down to an acceptable final emission level.

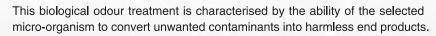














#### **Odour Removal Efficiency of BIORID Odour Treatment Plant**

Ninety percent (90%) Odour Removal Efficiency for Inlet odour loads of 10,000 OU/cu.m and above OR Less than 1,000 OU/cu.m at Outlet Discharge for Inlet odour loads of less than 10,000 OU/cu.m.



For enquires contact us at:





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